



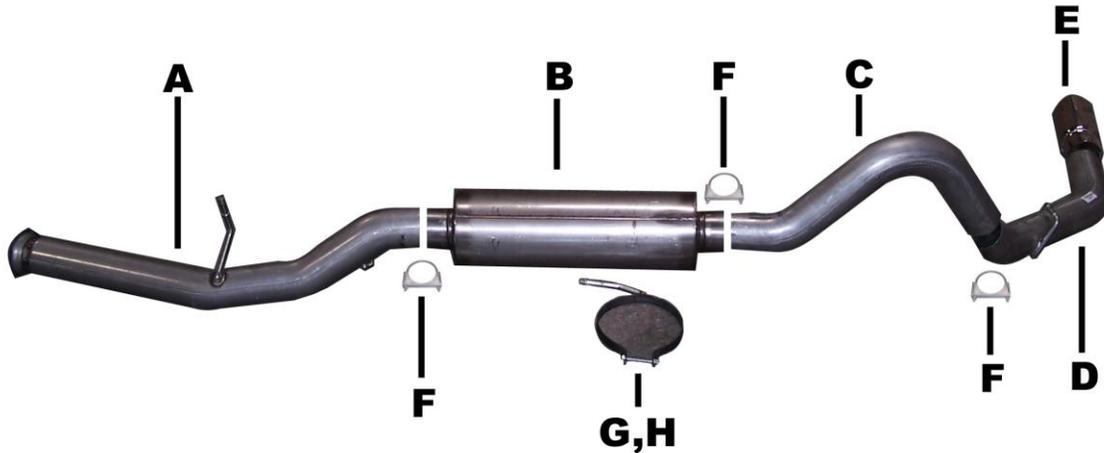
INSTALLATION INSTRUCTIONS

CAT-BACK STAINLESS SINGLE EXHAUST

SILVERADO, SIERRA CLASSIC 2500HD, 6.0L, 2/4WD

CREW CAB, SHORT BED

PART #615602



ITEM	PART	QUANTITY	DESCRIPTION
A	1120-700887S	1	4" STAINLESS HEADPIPE W/ WELDED HANGERS
B	788040S	1	STAINLESS SUPERFLOW MUFFLER
C	777-700545S	1	4" STAINLESS OVERAXLE TAILPIPE
D	778-700542S	1	4" STAINLESS EXIT PIPE
E	500401	1	5" STAINLESS TIP
F	4171	3	4" CLAMP
G	4264	1	BAND CLAMP
H	BO-1015	1	BOLT KIT FOR BAND CLAMP

* MUST REMOVE SPARE TIRE HEAT SHIELD.

Thank you for purchasing our Gibson exhaust system for your vehicle.
If you need further assistance, please do not hesitate to call our technical dept at (800) 528-3044
Monday through Friday, 8:00 am to 5:00 pm.

INSTALLATION INSTRUCTIONS #615602

CAREFULLY READ INSTRUCTIONS BEFORE STARTING INSTALLATION

When installing this exhaust system make sure to use proper safety precautions. Use jack stands when working under the vehicle, set parking brake, block tires and use safety glasses and gloves. Allow exhaust to cool before attempting installation. Severe injury or burns could occur if safety measures are not taken.

SUGGESTED TOOLS: 1/2", 9/16", 10, 14, 15mm wrenches & sockets, WD-40, hacksaw, jack stands.

1. Disconnect the negative battery cable before removal of OEM exhaust. This will allow the computer to reset and recognize the new exhaust. Lay out the exhaust on the floor so it looks like the drawing and compare parts with manual.



2. To remove the stock exhaust unbolt the head pipe at the 2 bolt flange. Disengage the welded hangers using WD-40 from the OEM rubber grommets. Do not damage or remove the rubber grommets as you will reuse them to mount your new system.



7. Install over axle tail pipe #C into muffler 1 1/2"-2". Use clamp #F to secure pipe to muffler. Do not tighten.



3. Install head pipe #A, using the two stock bolts. Insert hangers into rubber grommets. Do not tighten.



8. Slide exit pipe #D onto over axle tail pipe. Insert welded hanger into rubber grommet. Use clamp #F to secure pipes together. Do not tighten. Rotate pipe until level.



4. Slide muffler #B onto head pipe #A 1 1/2"-2". Use a jack stand to support the muffler. Use band clamp #G to secure the muffler to the head pipe, slide hanger on band clamp into rubber grommet. Do not tighten.



11. Install stainless steel tips. Clamp down. When you have everything in place, firmly tighten all bolts and clamps down securely. Use stainless steel cleaner and a Scotch Brite pad weekly to prevent tip from discoloration. Inspect all fasteners after 25-50 miles of operation and re-tighten as necessary.

GIBSON EXHAUST systems are designed on a factory stock vehicle. Any aftermarket products installed could increase the sound levels of this Exhaust.

Make sure there is a 1" clearance from ALL rubber brake lines, shock boots, fuel lines, tires, etc. to prevent heat related damage or fire.